

High-Pressure Viscosity and Density Measurements of the Ternary System Methylcyclohexane + *cis*-Decalin + 2,2,4,4,6,8,8-Heptamethylnonane

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Measurements of the dynamic viscosity and density of a ternary system composed of methylcyclohexane + *cis*-decahydronaphthalene (*cis*-decalin) + 2,2,4,4,6,8,8-heptamethylnonane have been performed for 13 different compositions at 7 isotherms in the range 293.15 K to 353.15 K and 6 isobars up to 100 MPa. The viscosity was measured with a falling-body viscometer, except at 0.1 MPa, where a classical capillary viscometer (Ubbelohde) was used. The experimental uncertainty for the measured viscosities is <2%. The density was measured up to 60 MPa with a resonance densimeter and extrapolated with a Tait-type relationship up to 100 MPa. The uncertainty for the reported densities is <1 kg·m⁻³. The measured data (546 data points for the viscosity) have been used in an evaluation of the simple mixing laws of Grunberg and Nissan and of Katti and Chaudhri. This evaluation showed that these mixing laws, despite their simplicity, can represent the viscosity of this asymmetrical ternary system with a satisfactory accuracy.

1. Introduction

An extensive experimental study of the dynamic viscosity η along with the density ρ of the ternary system composed of the highly branched alkane 2,2,4,4,6,8,8-heptamethylnonane and the two naphthenic compounds methylcyclohexane and *cis*-decahydronaphthalene (*cis*-decalin) has been performed up to 100 MPa from 293.15 K to 353.15 K. This system was chosen in order to provide data for asymmetrical systems containing naphthenes and heavy, highly branched paraffins, since these components are also important constituents of oils and petroleum fluids, such as oil accumulations exposed to biodegradation or alteration. In these accumulations the fluids have a higher content of naphthenic and heavy hydrocarbons, because biodegradation and alteration result in decomposition loss of the intermediate "normal" alkanes between C₆ and C₁₆, resulting in fluids with a more dissimilar or asymmetrical molecular distribution.

The three pure compounds and the three additional binary systems have already been studied under the above-mentioned temperature and pressure conditions,^{1–3} resulting in 126 data points for the three pure compounds and 882 data points for the three binary systems with an uncertainty for the density of <1 kg·m⁻³ and for the viscosity of <2% at high pressure. To complete this extensive study of the ternary system methylcyclohexane + *cis*-decalin + 2,2,4,4,6,8,8-heptamethylnonane and to provide a representative coverage of the ternary diagram, the viscosity and density of 13 ternary mixtures (see Figure 1) have been measured under the same temperature and pressure conditions as those for the pure compounds and the binary systems.

It should be stressed here that experimental data are of great importance in the development and evaluation of property models of fundamental and industrial interest.

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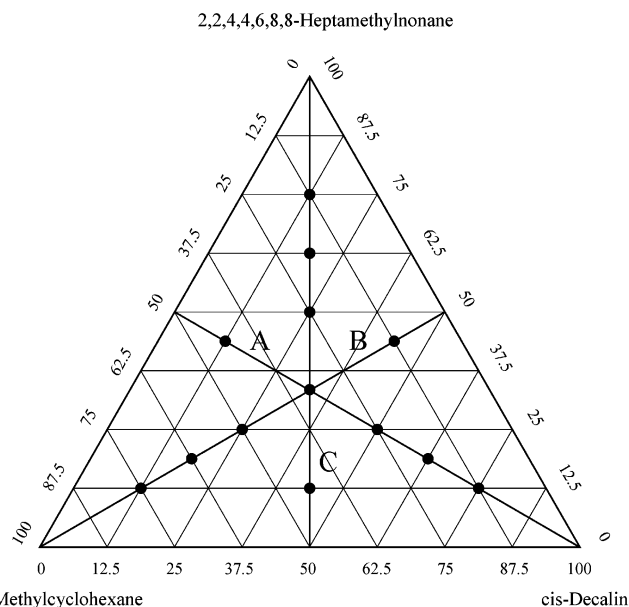


Figure 1. Ternary diagram representing the composition in mole percent of the studied ternary mixtures shown as points on lines A, B, and C, respectively.

The viscosity is one of these properties and is required in many engineering disciplines ranging from the design of transport equipment to simulations of petroleum reservoirs. As already mentioned in previous papers,^{4–6} despite this importance, most experimental studies reported in the literature on mixtures have primarily been performed versus temperature and composition at atmospheric pressure, whereas studies under pressure are less frequent, especially for multicomponent fluids. The experimental studies performed under pressure have generally been conducted on binary systems versus temperature and composition, whereas there are only a few systematic and extensive studies of ternary mixtures.^{4–7} Because of this,

Table 1 (Continued)

TK	P/MPa	$x_1 = 0.5000;$ $x_2 = x_3 = 0.2500$		$x_1 = x_3 = 0.2500;$ $x_2 = 0.5000$		$x_1 = 0.6250;$ $x_2 = x_3 = 0.1875$		$x_1 = x_3 = 0.1875;$ $x_2 = 0.6250$		$x_1 = 0.7500;$ $x_2 = x_3 = 0.1250$		$x_1 = x_2 = 0.4375;$ $x_3 = 0.1250$		$x_1 = x_3 = 0.1250;$ $x_2 = 0.7500$	
		$\rho/\text{kg}\cdot\text{m}^{-3}$	$\eta/\text{mPa}\cdot\text{s}$	$\rho/\text{kg}\cdot\text{m}^{-3}$	$\eta/\text{mPa}\cdot\text{s}$	$\rho/\text{kg}\cdot\text{m}^{-3}$	$\eta/\text{mPa}\cdot\text{s}$	$\rho/\text{kg}\cdot\text{m}^{-3}$	$\eta/\text{mPa}\cdot\text{s}$	$\rho/\text{kg}\cdot\text{m}^{-3}$	$\eta/\text{mPa}\cdot\text{s}$	$\rho/\text{kg}\cdot\text{m}^{-3}$	$\eta/\text{mPa}\cdot\text{s}$	$\rho/\text{kg}\cdot\text{m}^{-3}$	$\eta/\text{mPa}\cdot\text{s}$
333.15	100	836.0 ^a	2.73 ₃	859.6 ^a	3.78 ₃	829.7 ^a	2.20 ₄	873.6 ^a	3.93 ₁	823.1 ^a	1.81 ₉	857.3 ^a	2.76 ₂	886.9 ^a	4.15 ₃
343.15	0.1	767.2	0.80 ₈	794.4	1.04 ₇	759.5	0.68 ₈	809.0	1.10 ₉	749.7	0.58 ₇	789.9	0.82 ₈	823.6	1.17 ₆
343.15	20	784.6	1.04 ₇	810.6	1.38 ₆	777.8	0.88 ₀	824.7	1.45 ₁	768.7	0.76 ₄	806.6	1.09 ₂	838.9	1.53 ₆
343.15	40	798.8	1.31 ₂	823.9	1.73 ₀	792.7	1.09 ₈	837.8	1.80 ₅	783.9	0.95 ₂	820.5	1.34 ₆	851.6	1.91 ₄
343.15	60	810.8	1.61 ₈	835.4	2.15 ₃	804.9	1.34 ₁	849.3	2.21 ₈	797.1	1.15 ₄	832.3	1.64 ₆	862.7	2.36 ₄
343.15	80	821.1 ^a	1.98 ₂	845.4 ^a	2.65 ₀	815.4 ^a	1.62 ₁	859.0 ^a	2.71 ₀	807.7 ^a	1.37 ₉	842.5 ^a	1.99 ₆	872.4 ^a	2.87 ₇
343.15	100	830.4 ^a	2.37 ₄	854.4 ^a	3.18 ₃	824.8 ^a	1.91 ₆	867.9 ^a	3.25 ₁	817.5 ^a	1.60 ₇	851.7 ^a	2.37 ₇	881.1 ^a	3.46 ₇
353.15	0.1	759.5	0.71 ₆	786.9	0.92 ₂	751.5	0.61 ₉	801.5	0.98 ₀	741.6	0.52 ₆	782.0	0.73 ₆	816.0	1.03 ₁
353.15	20	778.0	0.91 ₄	804.0	1.22 ₃	770.9	0.77 ₈	817.7	1.29 ₄	761.8	0.67 ₇	799.8	0.95 ₈	832.0	1.33 ₄
353.15	40	793.0	1.14 ₇	817.9	1.52 ₃	786.0	0.97 ₀	831.5	1.60 ₅	777.7	0.84 ₃	814.1	1.18 ₁	845.2	1.68 ₆
353.15	60	805.2	1.41 ₃	829.8	1.87 ₈	798.7	1.18 ₉	843.3	1.96 ₂	790.9	1.03 ₀	826.8	1.43 ₂	856.6	2.08 ₁
353.15	80	815.9 ^a	1.71 ₃	839.7 ^a	2.29 ₂	809.6 ^a	1.43 ₂	853.6 ^a	2.36 ₄	802.2 ^a	1.23 ₇	837.2 ^a	1.71 ₁	866.7 ^a	2.50 ₆
353.15	100	825.4 ^a	2.04 ₈	848.7 ^a	2.77 ⁰	819.1 ^a	1.70 ₀	862.7 ^a	2.81 ₅	812.2 ^a	1.45 ₅	846.8 ^a	2.01 ₇	875.7 ^a	2.95 ₂

^a Extrapolated values using eq 1.

models incorporating the effects of temperature, pressure, and composition have primarily been developed on the basis of pure compounds and binary mixtures, although multicomponent mixtures are common in the oil industry, often under severe conditions and with compositional changes.

This study is a part of a more general study concerning various systems (associative and nonassociative mixtures, various binary mixtures with compounds of different chemical families, ternary systems, and even systems with more than three components) undertaken during several years by the laboratory.

2. Experimental Techniques

The dynamic viscosity was measured up to 100 MPa using a falling-body viscometer of the type designed by Ducoulombier et al.⁸ In this apparatus, a stainless steel cylinder falls through the fluid of unknown viscosity under given conditions. The viscosity is a function of the falling time, the difference between the density of the cylinder and the fluid, and an apparatus constant, which is determined by calibration for each considered temperature and pressure condition. The technical details for this viscometer are described by Et-Tahir et al.⁹ The calibration was performed using toluene,¹⁰ and decane^{11,12} was used to verify the calibration. At 0.1 MPa the dynamic viscosity was obtained by measuring the kinematic viscosity, $\nu = \eta/\rho$, with a classical capillary viscometer (Ubbelohde). For this purpose several tubes were used. The density was measured for pressures between (0.1 and 60) MPa with an Anton-Paar DMA60 resonance densimeter combined with an additional 512P high-pressure cell. The calibration of the densimeter was performed using water and vacuum as described by Lagourette et al.¹³ The density measurements were extrapolated up to 100 MPa using the following Tait-type equation⁹ for the isothermal variation of the density with pressure

$$\frac{1}{\rho(P, T)} = \frac{1}{\rho(0.1 \text{ MPa}, T)} + A \ln \left(1 + \frac{P/\text{MPa} - 0.1}{B} \right) \quad (1)$$

where A and B are two adjustable constants. This method has been discussed⁹ and evaluated using values taken from Dymond et al.¹⁴ for pure alkanes and binary mixtures up to 500 MPa. Further, an error of $1 \text{ kg}\cdot\text{m}^{-3}$ in the density leads to an error of $1/8000$ in the viscosity.⁹

For the high-pressure viscosity measurements and the density measurements, the uncertainty in the temperature was estimated to be $\pm 0.5 \text{ K}$ and $\pm 0.05 \text{ K}$, respectively. The uncertainty in the pressure was estimated to be $\pm 0.1 \text{ MPa}$

for the viscosity measurements and $\pm 0.05 \text{ MPa}$ for the density measurements (except at 0.1 MPa). The overall uncertainties in the reported density values are $< 1 \text{ kg}\cdot\text{m}^{-3}$, while the relative uncertainty in the viscosity values is of the order of 2% at high pressure. As discussed previously,^{9,15-17} this uncertainty is comparable with uncertainties obtained by other authors for similar experimental devices. For the measurements of the kinematic viscosity performed with the classical capillary viscometer at atmospheric pressure, the uncertainty in the temperature was $\pm 0.05 \text{ K}$. After multiplying the kinematic viscosity by the density, the dynamic viscosity is obtained with an uncertainty $< 1\%$.

The three compounds used in this study are commercially available chemicals with the following purity levels: methylcyclohexane from Aldrich with a chemical purity $> 99\%$ (gas-liquid chromatography) and molecular weight $M_w = 98.19 \text{ g}\cdot\text{mol}^{-1}$, *cis*-decalin from Fluka with a chemical purity $> 98\%$ (gas chromatography) and $M_w = 138.36 \text{ g}\cdot\text{mol}^{-1}$, and 2,2,4,4,6,8,8-heptamethylnonane from Aldrich with a chemical purity $> 98\%$ (gas chromatography) and $M_w = 226.45 \text{ g}\cdot\text{mol}^{-1}$. No further purification or degassing of the pure compounds was performed. The ternary mixtures composed of methylcyclohexane (1), *cis*-decalin (2), and 2,2,4,4,6,8,8-heptamethylnonane (3) were prepared by weighing at atmospheric pressure and ambient temperature using a Mettler balance with an uncertainty of 0.001 g in order to obtain the 13 compositions shown in Figure 1. An error of 0.001 g on weighing of any of the three compounds leads to an error of $< 0.002 \text{ mol } \%$ on the composition of the mixture. The samples were prepared immediately before their use, and the pure fluids were stored in hermetically sealed bottles. The samples studied in this work are in the liquid state within the experimental temperature and pressure ranges.

3. Results and Discussion

For the 13 ternary mixtures, measurements of the dynamic viscosity and the density were performed from 293.15 K to 353.15 K in steps of 10 K. The viscosity was measured at the following pressures, (0.1, 20, 40, 60, 80, and 100) MPa. A total of 546 experimental viscosity data were obtained, corresponding to 42 measurements per mixture. The density measurements were carried out for pressures from (0.1 to 60) MPa in steps of 5 MPa, resulting in 91 measured values per mixture. The isothermal density measurements were extrapolated with the aid of the Tait-type relationship, eq 1, to obtain the densities at (80 and 100) MPa, corresponding to 28 values per mixture.

Table 1 presents the measured values of the dynamic viscosity and the corresponding density values of the

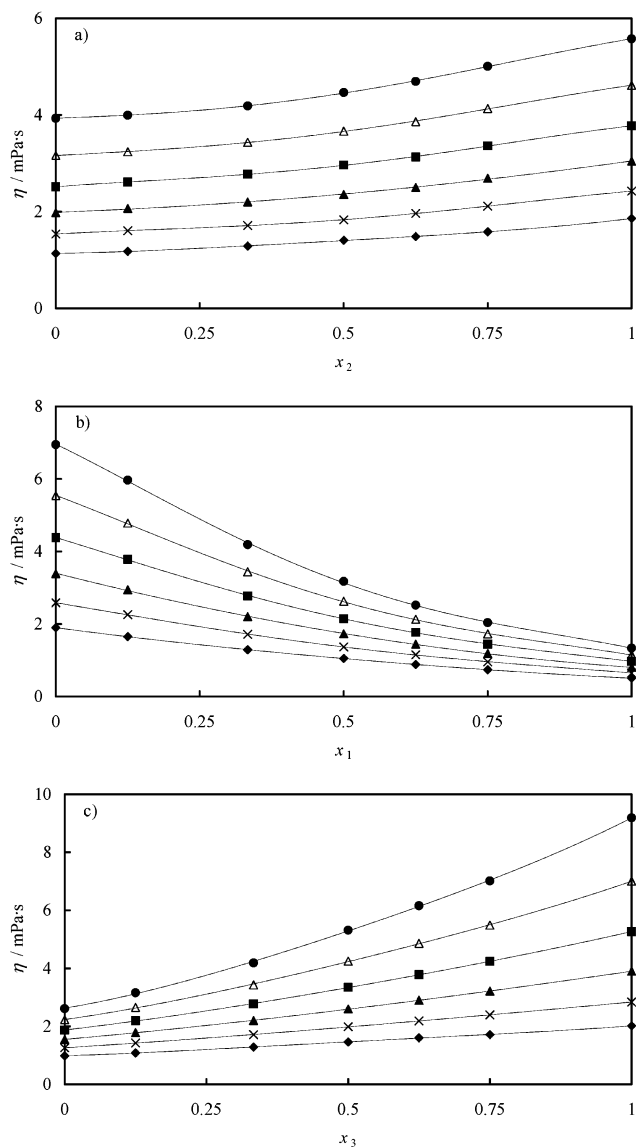


Figure 2. Dynamic viscosity η of the mixture methylcyclohexane (1) + *cis*-decalin (2) + 2,2,4,4,6,8,8-heptamethylnonane (3) with (a) $x_1 = x_3$ versus x_2 (line A in Figure 1), (b) $x_2 = x_3$ versus x_1 (line B in Figure 1), and (c) $x_1 = x_2$ versus x_3 (line C in Figure 1) at 323.15 K: ◆, 0.1 MPa; ×, 20 MPa; ▲, 40 MPa; ■, 60 MPa; △, 80 MPa; ●, 100 MPa.

ternary samples composed of methylcyclohexane, *cis*-decalin, and 2,2,4,4,6,8,8-heptamethylnonane as a function of temperature T , pressure P , and mole fraction x . It should be stressed that for a given mixture the pressure dependence of the viscosity at constant temperature $(\partial\eta/\partial P)_T$ is greater than zero and the viscosity increases with pressure. This effect is more pronounced for mixtures with a high content of especially 2,2,4,4,6,8,8-heptamethylnonane, but also of *cis*-decalin, due to an important reduction of the fluid mobility with increasing pressure. This may be related to interlinking effects due to the molecular structure of the compounds. On the contrary, the temperature dependence of the viscosity at constant pressure $(\partial\eta/\partial T)_P$ is always less than zero. The variation of the density with pressure at constant temperature is concave with $(\partial\rho/\partial P)_T$ but is associated with a negative second derivative. The shape of the isothermal density behavior with pressure is compatible with the logarithmic relationship used in the Tait-type density relation used to model the influence of pressure on density. This relationship has been used in this

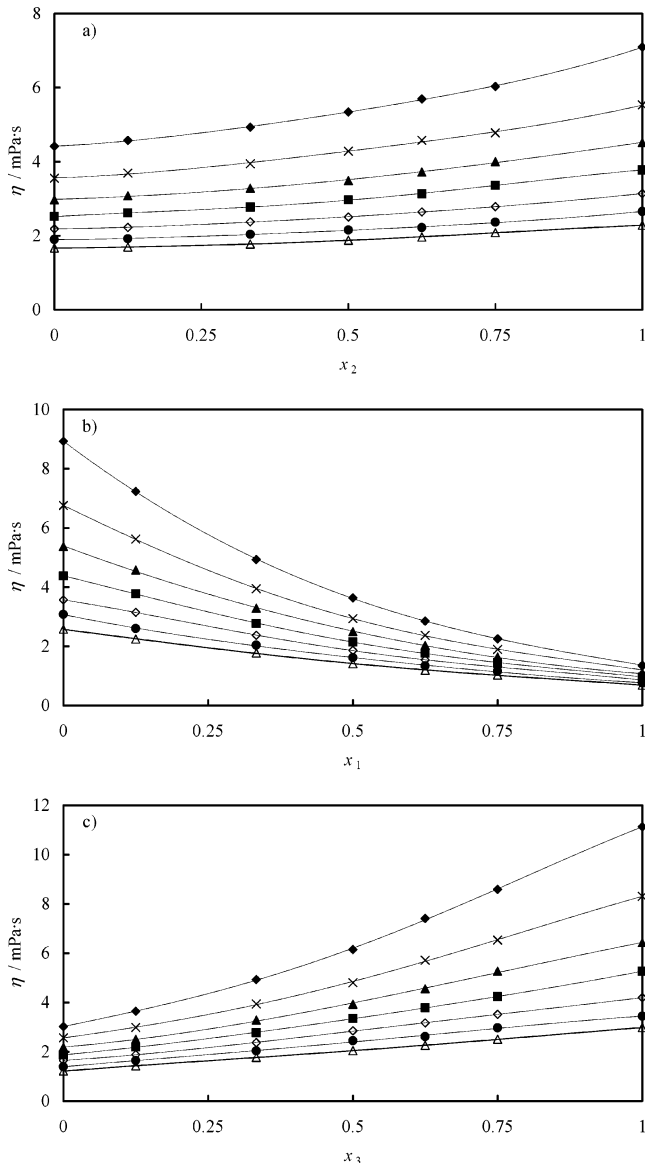


Figure 3. Dynamic viscosity η of the mixture methylcyclohexane (1) + *cis*-decalin (2) + 2,2,4,4,6,8,8-heptamethylnonane (3) with (a) $x_1 = x_3$ versus x_2 (line A in Figure 1), (b) $x_2 = x_3$ versus x_1 (line B in Figure 1), and (c) $x_1 = x_2$ versus x_3 (line C in Figure 1) at 60 MPa: ◆, 293.15 K; ×, 303.15 K; ▲, 313.15 K; ■, 323.15 K; ◇, 333.15 K; ●, 343.15 K; △, 353.15 K.

work to extrapolate the densities to 100 MPa. Furthermore, it should be noted that the isobaric variation of the density with temperature is practically linear due to the small temperature interval (293.15 K to 353.15 K) considered in this investigation. Similar observations have previously been made by other authors and ourselves on different liquid systems.¹⁻⁵

Figure 2 shows the isobaric variation of the viscosity at 323.15 K versus the composition for each of the three lines (A, B, and C) in Figure 1. To complete this figure and the following figures, the reported data for the pure compounds and the binary mixtures¹⁻³ have been used. The isothermal variation of the viscosity at 60 MPa is presented in Figure 3 versus the composition for each of the three lines (A, B, and C) in Figure 1. The isobaric density behavior at 323.15 K is shown in Figure 4 versus the composition for each of the three lines (A, B, and C) in Figure 1, whereas Figure 5 presents the isothermal density variation at 60 MPa versus the composition for each of the three lines (A, B,

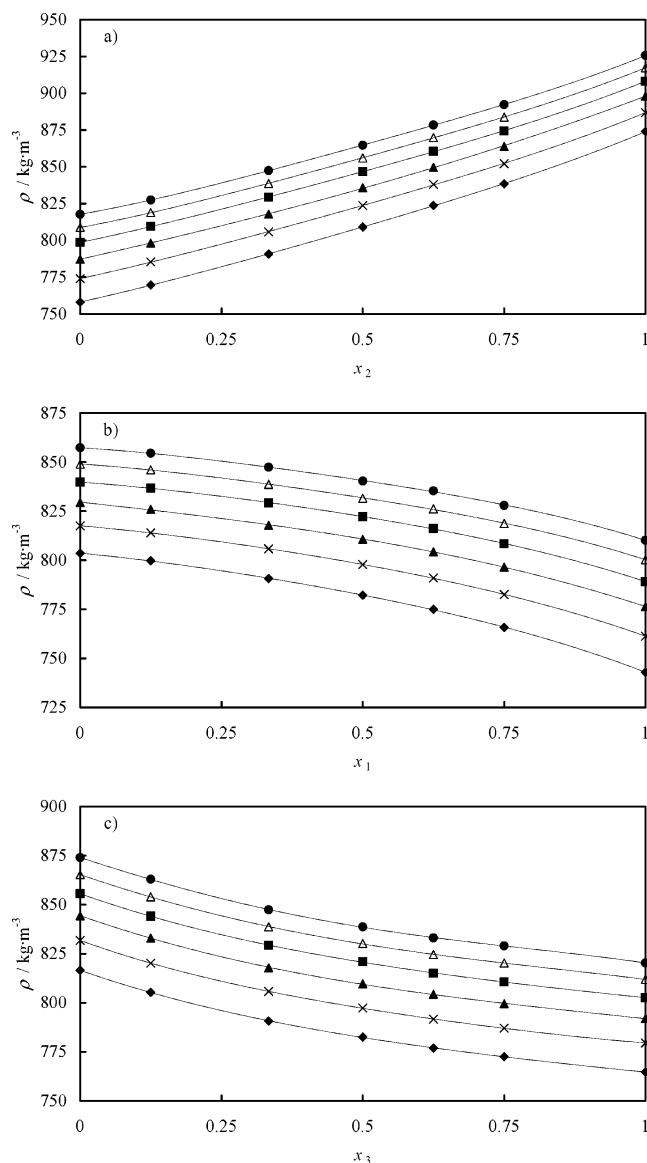


Figure 4. Density ρ of the mixture methylcyclohexane (1) + *cis*-decalin (2) + 2,2,4,4,6,8,8-heptamethylnonane (3) with (a) $x_1 = x_3$ versus x_2 (line A in Figure 1), (b) $x_2 = x_3$ versus x_1 (line B in Figure 1), and (c) $x_1 = x_2$ versus x_3 (line C in Figure 1) at 323.15 K: \blacklozenge , 0.1 MPa; \times , 20 MPa; \blacktriangle , 40 MPa; \blacksquare , 60 MPa; \triangle , 80 MPa; \bullet , 100 MPa.

and C) in Figure 1. These figures show that the viscosity increases monotonically as the more viscous components are approached. In addition, the density of the mixtures increases with increasing content of *cis*-decalin, since *cis*-decalin is the most dense fluid (higher density) of the three pure compounds. However, it should be stressed that 2,2,4,4,6,8,8-heptamethylnonane has the highest viscosity, which may be related to interlinking effects due to its molecular structure. Similar figures can be made for other temperatures and pressures.

4. Performance of Mixing Laws

The measured viscosity and density data for the 13 ternary mixtures along with the values for the pure compounds¹⁻³ have been used to carry out a preliminary study focusing on simple mixing laws, which have been derived in order to predict the viscosity of liquid mixtures on the basis of the viscosity and density of the pure compounds along with the composition. One of these mixing

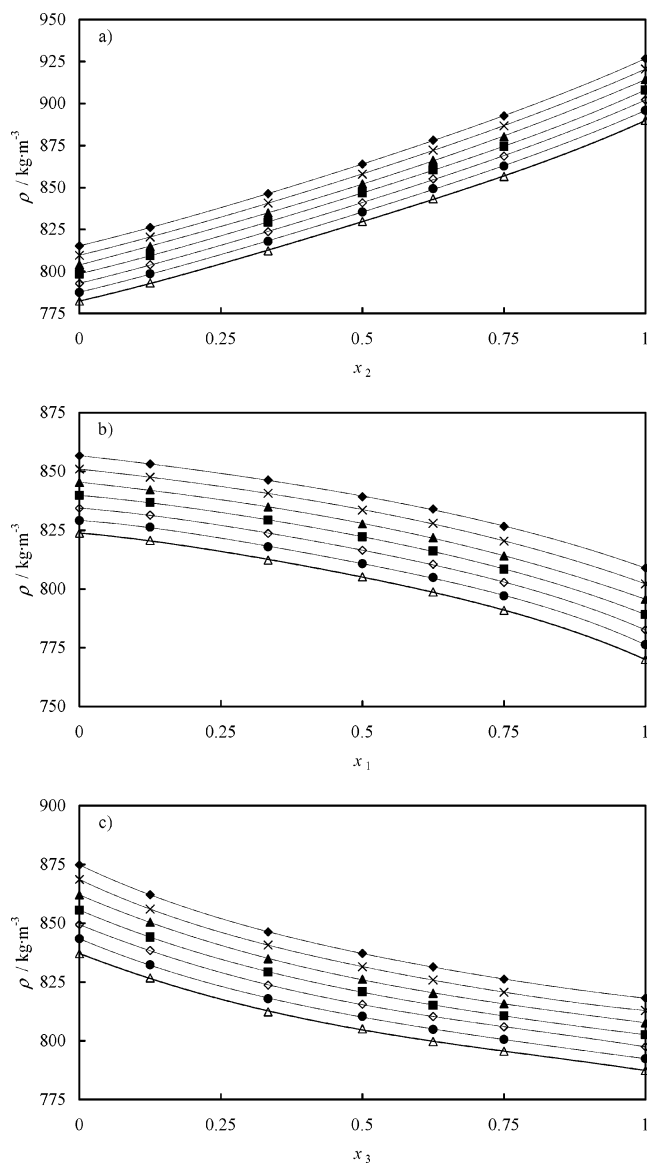


Figure 5. Density ρ of the mixture methylcyclohexane (1) + *cis*-decalin (2) + 2,2,4,4,6,8,8-heptamethylnonane (3) with (a) $x_1 = x_3$ versus x_2 (line A in Figure 1), (b) $x_2 = x_3$ versus x_1 (line B in Figure 1), and (c) $x_1 = x_2$ versus x_3 (line C in Figure 1) at 60 MPa: \blacklozenge , 293.15 K; \times , 303.15 K; \blacktriangle , 313.15 K; \blacksquare , 323.15 K; \diamond , 333.15 K; \bullet , 343.15 K; \triangle , 353.15 K.

laws is the well-known Grunberg and Nissan mixing law,¹⁸ which for a ternary mixture is given by

$$\ln(\eta_{\text{mix}}) = \sum_{i=1}^3 x_i \ln(\eta_i) \quad (2)$$

where x is the mole fraction and the subscripts mix and i refer to the mixture and the pure compounds, respectively. By comparing the calculated viscosities using eq 2 with the experimental values for the ternary mixtures (546 points), an overall absolute average deviation (AAD) of 3.9% is obtained with a maximum absolute deviation (MD) of 11% obtained at 343.15 K and 20 MPa for the ternary mixture composed of 43.75 mol % methylcyclohexane + 12.50 mol % *cis*-decalin + 43.75 mol % 2,2,4,4,6,8,8-heptamethylnonane. Despite the fact that the ternary mixtures are composed of two chemically different families, two naphthenes and a highly branched paraffin, the performance of the Grunberg-Nissan mixing law is very satisfactory,

especially taking into account the simplicity of the mixing law, which only requires the viscosity of the pure compounds and the composition.

The Katti and Chaudhri mixing law,¹⁹ which in addition to the viscosity and composition also requires the molar volume, is shown below for a ternary mixture

$$\ln(\eta_{\text{mix}} V_{\text{mix}}) = \sum_{i=1}^3 x_i \ln(\eta_i V_i) \quad (3)$$

where $v = M_w/\rho$ is the molar volume and M_w is the molecular weight, which for a mixture is defined as $M_w = \sum x_i M_{w,i}$. In this case, using the measured densities in order to obtain v_{mix} , an AAD of 8.6% is obtained, when the viscosities calculated by eq 3 are compared with the experimental values. The resultant MD is 17.5%, obtained at 343.15 K and 100 MPa for the ternary mixture composed of 43.75 mol % methylcyclohexane + 12.5 mol % *cis*-decalin + 43.75 mol % 2,2,4,4,6,8,8-heptamethylnonane. Despite the fact that the Katti–Chaudhri mixing law also incorporates the molar volume in the viscosity calculations, the more simple Grunberg–Nissan mixing law, eq 2, gives better predictions for this ternary system.

5. Conclusion

The viscosity and density of 13 ternary mixtures composed of methylcyclohexane + *cis*-decalin + 2,2,4,4,6,8,8-heptamethylnonane have been measured in the temperature range 293.15 K to 353.15 K and up to 100 MPa (546 data points for viscosity). The uncertainty in the reported viscosity values is <2%, found at high pressure, while the uncertainty in the density is <1 kg·m⁻³. The viscosity and density measurements reported in this work together with the measurements of the three pure compounds and the three corresponding binary systems^{1–3} represent a fully comprehensive study of the ternary system methylcyclohexane + *cis*-decalin + 2,2,4,4,6,8,8-heptamethylnonane, which is described by a total of 1554 data points.

A preliminary study of two simple mixing laws (Grunberg–Nissan and Katti–Chaudhri) showed that these mixing laws, despite their simplicity, are able to adequately represent the viscosity of this asymmetrical ternary system. Finally, although, in some cases, the simple models give good results, the obtained viscosity and density data can be included in databases and used to carry out future extensive evaluations of the performance of different, more sophisticated viscosity models incorporating the effects of temperature, pressure, and composition.

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